

Date: Thursday, 17/07/2008 1:16:42 PM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SQUARE TUBE
Job Number	: 40592		
Estimate Number	: 13428		
P.O. Number	:	Part Number	: PB6743001201
This Issue	: 17/07/2008 S.O. No. :	Drawing Number	: B6743001 P.16
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 24/07/2008 Qty: 15 Um: Each
Checked & Approved By	: <u>MF 08-07-17</u>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6TS1000W065	6061T6 SQ TUBE 1.00 x 1.00 X 0.065w

Comment: Qty.: 1.6844 f(s)/Unit Total : 25.2662 f(s)

6061T6 SQ TUBE 1.00 X 0.065 *125*

batch: M108626

*SAD 08/07/17*

*(15)*

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

*SP 08-07-31 (15)*

*SAD 08/07/17*

*(15)*

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*08/07/17 (15)*

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PAT E

*AS 08/08/26*

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE



*08/08/26*

Job Completion

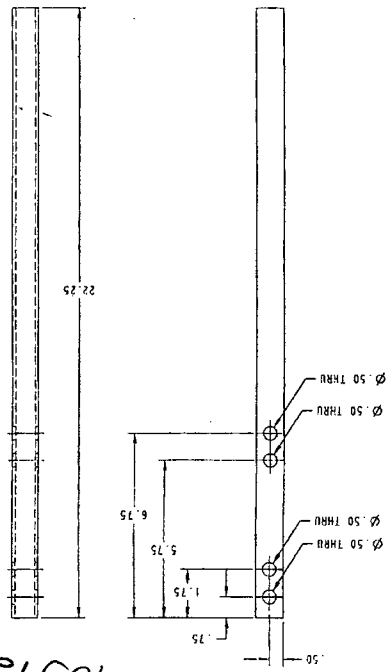


*MF 08-08-26*

ORIGINAL

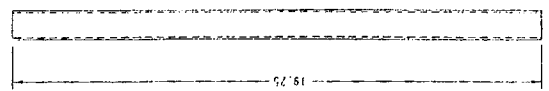
PREMIER AVIATION, INC.  
12000 Aviation Parkway, Grand Prairie, Texas 75050  
DWG NO. B67-43001  
REV. 15 01 85

① -207 SQUARE TUBE  
MATERIAL: 1.00 SQ X .125 WALL, 6061-T6  
DD-A-200/8  
SCALE: 0.500

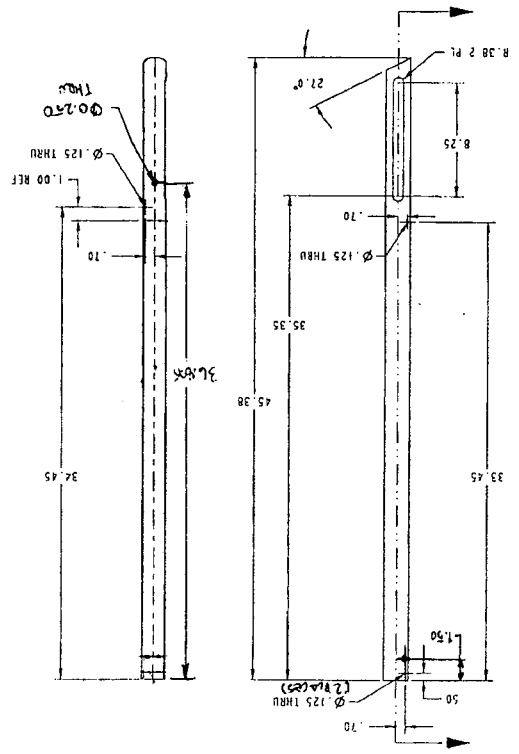


RELEASED  
40592  
#

⑤ -201 SQUARE TUBE  
MATERIAL: 1.00 SQ X .065 WALL, 6061-T6  
DD-A-200/8  
SCALE: 0.500



② -205 OUTER TUBE  
MATERIAL: 1.75 OD X .065 WALL, 6061-T6  
HW-1-700/6  
SCALE: 0.250



③ -497 OUTER TUBE  
MATERIAL: 1.75 OD X .065 WALL, 6061-T6  
HW-1-700/6  
SCALE: 0.250

